

Amendments To The Claims

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1. (Canceled)

Claim 2. (Currently Amended) The method as claimed in ~~claim 1~~ claim 11, wherein provision is made beforehand in the through zone or zones (11) for fixing the additional piece or additional pieces (8) for one or more ~~recesses~~ (13, 14, 15) grooves (13) or recesses (14, 15) in order to allow the filling of the ~~recess~~ or ~~recesses~~ (13, 14, 15) groove or grooves (13) or recess or recesses (14, 15) with a material for binding the inner structure (4) during the subsequent steps of producing the board (1).

Claim 3. (Currently Amended) The method as claimed in claim 2, wherein the material for binding the inner structure (4) is a resin [(if)] if the subsequent steps of producing the board (1) comprise, in particular, a compression-molding operation operation, and wherein the material for binding the inner structure (4) is a polyurethane [(if)] if the subsequent steps of producing the board (1) comprise, in particular, an injection operation operation.

Claim 4. (Currently Amended) The method as claimed in claim 1 claim 11, wherein a phase, coming after the phase in which step of the additional piece or additional pieces (8) is or are being placed in the opening or openings (17) of the exterior assembly (3) is added, in which phase a provision is made in the through fixing zone or fixing zone(s) zone (11) for at least one brake stop or stops for preventing tearing-away of the additional piece or additional pieces (8).

Claim 5. (Currently Amended) The method as claimed in claim 4, wherein the stop or stops provided in the through fixing zone or fixing zones (11) consist of one or more grooves (13).

Claim 6. (Currently Amended) The method as claimed in claim 4, wherein the stop or stops provided in the through fixing zone or fixing zones (11) consist of one or more blocking wedges or washers (16) set in the groove or grooves (13) or in the recess or recesses (14, 15).

~~Claim~~ Claim 7. (Currently Amended) The method as claimed in claim 4, wherein the stop or stops provided in the through fixing zone or fixing zones (11) consists or consist of one or more projecting elements produced by means of a punching operation in the groove or grooves (13) or in the recess or recesses (14, 15).

Claim 8. (Currently Amended) The method as claimed in claim 4, wherein the additional piece or ~~additional pieces~~ (8) will be set at least partially in the inner structure of the board (1) such that its or their ~~upper surface~~ exterior shape (9) is flush with the exterior face (2) of the gliding board (1).

Claim 9. (Currently Amended): The method as claimed in ~~claim 1~~ claim 11, wherein one or more openings (17), corresponding, respectively, with the through fixing zone or ~~fixing~~ zones (11) is or are made in the exterior assembly (3).

Claim 10. (Canceled)

Claim 11. (New) A method for manufacturing a board (1) for gliding over snow, comprising the steps:

- (a) producing a decorative and protective exterior assembly (3) having an outer surface (6) and an inner surface (7);
- (b) making at least one opening (17) in the exterior assembly (3) produced;
- (c) engaging an additional piece or pieces on the outer surface (6) of the exterior assembly (3), each additional piece or pieces projecting from the inner surface (7) and having at least one

through-fixing zone (11) that passes through
the opening or openings (17);

- (d) positioning the exterior assembly (3) with the additional piece or pieces (8) in a mold for the subsequent steps of producing the board (1) wherein the fixing zone or zones (11) of the additional piece or pieces (8) penetrate an inner structure (4) of the board (1) so as to constitute one or more securing means having at least one fixing zone (11), wherein the through fixing zone or zones (11) is or are a through zone or zones, passing through the exterior assembly (3), projecting and penetrating into the inner structure (4) of the board (1) so as to constitute one or more means of securing by anchoring in the exterior assembly (3) and/or in said inner structure (4).

Claim 12. (New) A method for manufacturing a board (1) for gliding over snow, comprising the steps:

- (a) producing a decorative and protective exterior assembly (3) having an outer surface (6) and an inner surface (7);
- (b) making at least one opening (17) in the exterior assembly (3) produced;

- (c) engaging an additional piece or pieces on the outer surface (6) of the exterior assembly (3), each additional piece or pieces projecting from the inner surface (7) and having at least one through-fixing zone (11) that passes through the opening or openings (17);
- (d) positioning the exterior assembly (3) with the additional piece or pieces (8) in a mold for the subsequent steps of producing the board (1), wherein the fixing zone or zones (11) of the additional piece or pieces (8) penetrate an inner structure (4) of the board (1) so as to constitute one or more securing means having at least one fixing zone (11), wherein the through fixing zone or zones (11) is or are a through zone or zones, passing through the exterior assembly (3), projecting and penetrating into the inner structure (4) of the board (1) so as to constitute one or more means of securing by anchoring in the exterior assembly (3) and/or in said inner structure (4); and wherein provision is made beforehand in the through zone or zones (11) for fixing the additional piece or additional pieces (8) for

one or more grooves (13) or recesses (14, 15)
in order to allow the filling of the groove or
grooves (13) or recess or recesses (14, 15)
with a material for binding the inner structure
(4) during the subsequent steps of producing
the board (1).

Claim 13. (New) The method as claimed in claim 12,
wherein the material for binding the inner structure (4) is a
resin if the subsequent steps of producing the board (1)
comprise, in particular, a compression-molding operation, and
wherein the material for binding the inner structure (4) is a
polyurethane if the subsequent steps of producing the board
(1) comprise, in particular, an injection operation.

Claim 14. (New) The method as claimed in claim 12,
wherein after the step of the additional piece or additional
pieces (8) being placed in the opening or openings (17) of the
exterior assembly (3) a provision is made in the through
fixing zone or zone (11) for at least one stop or stops for
preventing tearing-away of the additional piece or additional
pieces (8).

Claim 15. (New) The method as claimed in claim 14,
wherein the stop or stops provided in the through fixing zone
or zones (11) consist of one or more grooves (13).

Claim 16. (New) The method as claimed in claim 15, wherein the stop or stops provided in the through fixing zone or zones (11) consist of one or more blocking wedges or washers (16) set in the groove or grooves (13) or in the recess or recesses (14, 15).

Claim 17. (New) The method as claimed in claim 16, wherein the stop or stops provided in the through fixing zone or zones (11) consists or consist of one or more projecting elements produced by means of a punching operation in the groove or grooves (13) or in the recess or recesses (14, 15).

Claim 18. (New) The method as claimed in claim 17, wherein the additional piece or pieces (8) will be set at least partially in the inner structure of the board (1) such that its or their exterior shape (9) is flush with the exterior face (2) of the gliding board (1).

Claim 19. (New) The method as claimed in claim 12, wherein one or more openings (17), corresponding, respectively, with the through fixing zone or zones (11) is or are made in the exterior assembly (3).